Outside Trim

Device is packed ready for any Yale 650F or 660F Series Trim.

(2) 1/4-20 x 1" PPHMS

(3) 8-32 x 5/16" PUFHMS

End Clamp

End Cap

(2) 1/4-20 x 1" PPHMS

Hole Plug

Dogging Key

Device Assembly

Cover

(2) 12-12-24 FHPWMS

798 Universal Strike

(2) 12-12-24 FHPWMS

Armor Front Screw

(2) 1/4-20 x 3/4" PRHMS

(Special Head)

Mortise Lock

(See Mortise Lock Chart)

Attention Installer

Any retrofit or other field modification to a fire rated opening can potentially impact the fire rating of the opening, and Yale Locks & Hardware makes no representations or warranties concerning what such impact may be in any specific situation. When retrofitting any portion of an existing fire rated opening, or specifying and installing a new fire-rated opening, please consult with a code specialist or local code official (Authority Having Jurisdiction) to ensure compliance with all applicable codes and ratings.

Mortise Lock Chart

<table>
<thead>
<tr>
<th>Function</th>
<th>Lock Number</th>
<th>Panic Label</th>
<th>Fire Label</th>
</tr>
</thead>
<tbody>
<tr>
<td>Exit Only</td>
<td>F02</td>
<td>35K</td>
<td>35KF</td>
</tr>
<tr>
<td>F03 (Knob)</td>
<td></td>
<td>35L</td>
<td>35LF</td>
</tr>
<tr>
<td>F03 (Lever)</td>
<td></td>
<td>38T</td>
<td>38TF</td>
</tr>
<tr>
<td>F05</td>
<td></td>
<td>38K</td>
<td>38KF</td>
</tr>
<tr>
<td>F06 (Knob)</td>
<td></td>
<td>38L</td>
<td>38LF</td>
</tr>
<tr>
<td>F08 (Lever)</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Dogging

Feature to hold bolts retracted and touchpad depressed, for push-pull door operation.

To Dog Device
1. Insert dogging key.
2. Hold touchbar depressed.
3. Turn key 1/4 turn clockwise.

Not a feature of fire labeled devices.

ABBREVIATION | FASTENER DESCRIPTION
---|---
PPHMS | PHILLIPS PAN HEAD MACHINE SCREW
PRHMS | PHILLIPS ROUND HEAD MACHINE SCREW
FHPWMS | FLAT HEAD PHILLIPS WOOD/MACHINE SCREW
PUFHMS | PHILLIPS UNDER CUT FLAT HEAD MACHINE SCREW

All dimensions are in inches (mm) unless otherwise noted.

80-9470-0030-000 (03-13)
To Change Hand

For Metal, Composite and Wood Doors
Handed Mortise Lock

(See "To Change Mortise Lock Hand", below)

Device is non handed

RHR Door
LHR Door

To Change Mortise Lock Hand

Typical Lock Body with Cover removed and showing only components relevant to lock handing. Other components vary according to function.

Guardbolt Plate Assembly (Hold in place while removing guardbolt)
Spring (Note position before removing guardbolt)
Remove latchbolt assembly in this direction.
Nylon Washer (must be between spring and bracket in case)

To change lock hand remove, flip latchbolt and guardbolt and reinstall.

Check Before Starting

Unreinforced Doors or Frames
Doors and Frames with walls having a structural thickness (metal skin plus reinforcement or solid hardwood) to engage less than (3) full screw threads are considered unreinforced.

Unreinforced Doors: Use SNB (sex nuts and bolts).
Unreinforced Frames: Use Blind Rivet Nuts.

Recommended fasteners for unreinforced openings are not necessarily supplied by Yale Security, Inc.

Maintenance

1. Periodically remove covers and coat mechanisms with a silicone base lubricant. This is particularly required in corrosive environments for proper product function.

2. Check mounting fasteners periodically. Retighten if found loose. Apply screw locking compound (available at automotive part stores) or change part fasteners if screws continue to back up.

Shim Kit Option

Recommended for unreinforced doors.

<table>
<thead>
<tr>
<th>Device</th>
<th>Quantity</th>
<th>Size</th>
<th>Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>All (No Trim)</td>
<td>4</td>
<td>1/4-20</td>
<td>66-3001-1745</td>
</tr>
<tr>
<td>All (With Trim)</td>
<td>2</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

List Number: 723W Black Finish
Kit consists of Latch Head Shim (Device Cover seats on shim) and End Clamp Shim (End Cap seats on shim).

Each shim is 1/8 (3.2) thick. More than two Shim Kits require longer device mounting screws (not included).
1. Mark Door

Locate and Mark Horizontal and Vertical Reference Centerlines as shown.

LHR door shown preparation is typical for both door hands.

Note: Centerline of Lock (cutout) must match Horizontal Reference centerline.

2. Prepare Door & Frame

Factory prepared cutouts with field drilled mounting holes are recommended. If door (lock) and frame (strike) have to be mortised in the field, do it before continuing (follow instructions on Installation Template).

Spot and Prepare Mounting Holes As Follows:

A. Locate and tape Trim Template to door. (See instructions packed with Trim.)

B. Locate “Device Template” aligning VERTICAL REFERENCE and HORIZONTAL REFERENCE lines on door and template. Tape template to door face.
   (1) slot 1/2" (12.7) Dia. x 1" (25.4) on centers thru inside door face and
   (2) Device holes for 1/4-20 Machine Screws*, or for 3/8" (9.5) Dia. Sex nuts and Bolts.
   (*) Metal reinforced doors only.

C. Insert lock into mortise, adjust front for door edge (beveled or flat)*.
   (2) Lock holes for 12-24 Machine Screws or for #12 Wood Screws.
   (*) NOTE: Lock base front has to be field tightened in place, (two screws, each on lock case top and bottom).

D. Seat strike in frame cutout.
   (2) Strike holes for 12-24 Machine Screws, or for #12 Wood Screws.
3. Size Device

Device must be field cut to size, unless standard opening and device are 36" (0.91m).

LHR DOOR OPEN 90° INSIDE FACE

ALIGN MOUNTING HOLES IN DOOR WITH MOUNTING HOLES IN DEVICE.
ALIGN HORIZONTAL LINE ON DOOR WITH EDGE OF DEVICE.

NO GAP BETWEEN END COVER & TOUCH BAR
MARK CUTOFF LINE, CUT SQUARE ON LINE

Minimum 3/4 (20)
Minimum to Stile Edge 1/2 (13)

4. Clear Raised Door Molding

Device must seat flush on door surface, or on shims that keep it parallel to door face.

One Shim Kit #723W required for each 1/8" (3mm) of device lift needed.
Two Shim Kits Maximum for standard device in 1-3/4" (44) door.
For thicker doors, consult the factory.
5. Install Components

A. Install Lock
Lock in hand, depress guardbolt. Check that latchbolt is deadlocked.

Check that latchbolt lever (and cylinder lever, hubs, and thumbpiece lever, if relevant) operate the lock freely.

Insert Lock Body into door cavity. Fasten to door edge (2 FHPWMS). Note: Make sure that door reinforcing clips or doorwalls support lock immovable (restricting rocking motion).

B. Install Armor Front
Fit over bolts and fasten to lock base front (2 PUFHMS). Check that bolts retract and extend freely.

C. Install Strike
Seat in place (lip bend away from opening). Fasten to frame (2 FHPWMS).

D. Install Trim
Follow instructions packed with trim.

E. Install Device
Seat Bar in place (Device finger must engage latchbolt lever, thru slot in lock case/cover, as shown in Detail 1). Fasten Device Head (2 PRHMS or SNB).

Set Bar level. Locate End Clamp holes.

Prepare end Clamp mounting holes. Fasten End Clamp in place. (2 #1/4-20 PRHMS or 3/8" (9.5) dia SNB)

F. Check Operation
1. Depress touchbar (bolt must retract). Release touchbar (bolt must extend).
3. (NOT FOR FIRE DEVICES). Depress touchbar, turn dogging key clockwise (bar must remain depressed, bolt must remain retracted). Turn dogging key counterclockwise (bar and bolt must return to extended position).
4. Close door. Latchbolt should fully engage into strike cavity, guardbolt should retract over strike ramp. Door should not rattle.

NOTE: When resulting operation if faulty, check first for visible binding or interference. If there is no apparent reason for the fault, remove item from the door and recheck its operation before assuming that it is defective.

G. Tighten all mounting screws.
6. Install Head Cover and End Cap

Use (2) 8-32 PUFHMS for Head Cover
Use (3) 8-32 PUFHMS for End Cap